

Date: Tuesday, 1/16/2007 11:37:09 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WINDOW  
 Job Number : 30305  
 Estimate Number : 12328  
 P.O. Number : *N/A* Part Number : D32361  
 This Issue : 1/16/2007 S.O. No. : *N/A* Drawing Number : D3236 REV.B  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : *N/A* Type : SMALL / MED FAB Drawing Revision : B  
 Previous Run : 28925 Material : *N/A*  
 Due Date : 1/30/2007 Qty: 10 Um: Each  
 Written By : *JA*  
 Checked & Approved By : *JA 07.01.16*  
 Comment : est rev. A 06.03.07 New Issue EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MACRLICS125 1/8" Polycast II Sheet



Comment: Qty.: 2.0528 sf(s)/Unit Total : 20.5275 sf(s)  
 1/8" Polycast II Sheet Batch: *M104596*

*SAD 07/06/24*

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 Cut as per Dwg D3236  
 Dwg Rev: *B*  
 Prog Rev: *B*

*SAD 07/06/24*

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*SAD 07/06/24*

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

*En 07/06/25*

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
 -Deburr  
 -Engrave Part Number & Batch Number as per Dwg D3236

*ml 07/06/26* *X10*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   D   Date:   21/06/09  

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WINDOW

Job Number: 30305

Part Number: D32361

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*canter*  
*on 07/06/27*  
*(x10)*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*E 07/06/28 @*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*(10)*  
*07/06/29*

Job Completion



*u 07/06/28*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

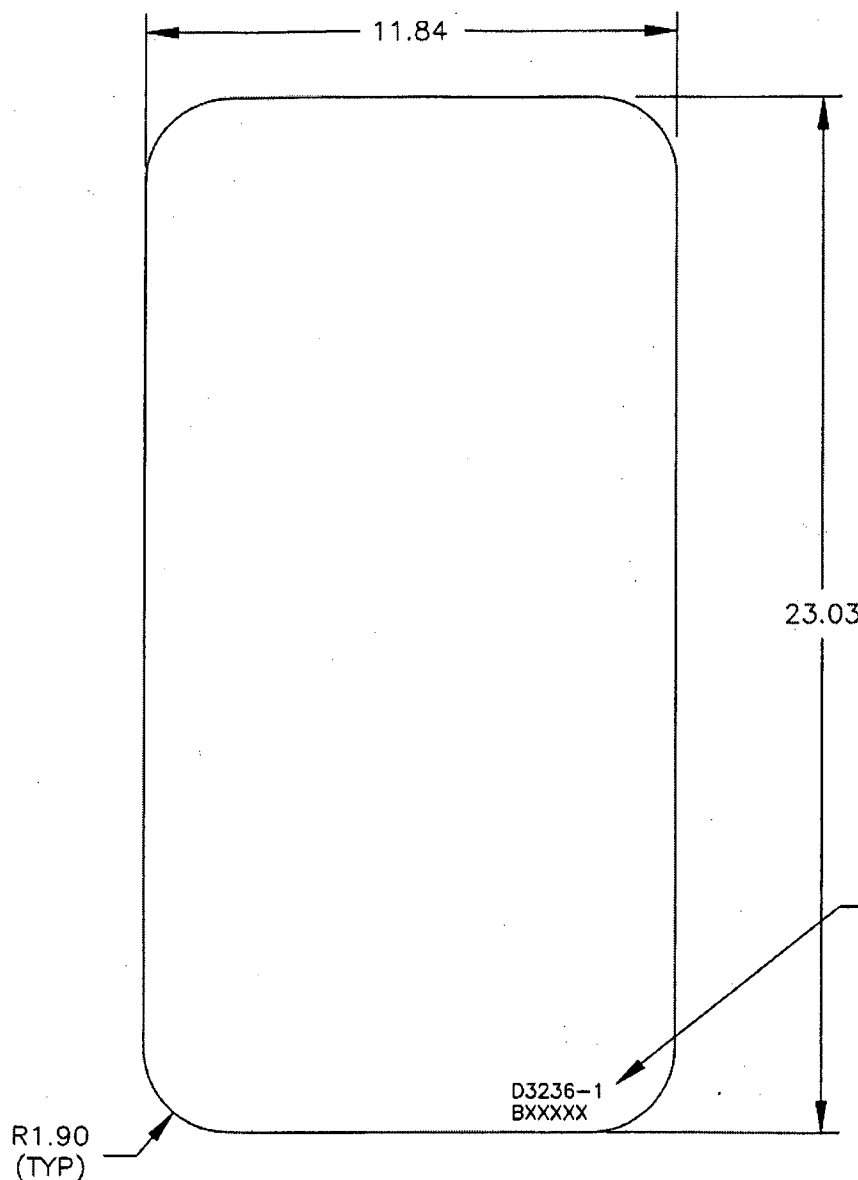
**NOTE:** Date & initial all entries





DESIGN	<i>[Signature]</i>	DRAWN BY	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3236	REV. B SHEET 1 OF 1
DATE 04.05.05		TITLE WINDOW		SCALE NTS	
A	03.12.18	NEW ISSUE			
B	04.05.05	ADD THICKNESS & ENGRAVING SPEC			

RELEASED  
04.05.12 *[Signature]*



ENGRAVE P/N D3236-1 AND  
B/N ON LOWER EDGE  
USE 0.125" HIGH LETTERS TO  
MAXIMUM DEPTH OF 0.005"

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30305

D3236-1 WINDOW

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 0.125" THICK  
(REF DART SPEC. M-ACRYLIC-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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